



Technical Data Sheet

BATCH No	----
PRODUCTION DATE	-----

PRODUCT TYPE : Oil Filter PVC heat curing Glue (Low Viscosity)
PRODUCT CODE : 814

SPECIAL TEST

TEST	St.	RE.
Mandrel 180 °	-----	-----
Humidity Resistance	-----	-----
Washing Resistance(Period)	-----	-----
Cupping Test (mm)	-----	-----
Cold water Resistance (hr)	-----	-----

GENERAL TEST

TEST	St.	RE.
Shade	Cream	Cream
VISCOSIT Fordcup8 (Sec)	65±5	63
VISCOSIT (Poise)	100±10	106
FINENESS (μ)	≤20	20
Specific Gravity (gr/cm ³)	1. 6± 0.1	1. 68
Hiding Power (M ² /Lit)	-----	-----
D.F. Thickness (mm)	1	1
Percent of Thinner (W%)	-----	-----
Application Viscosity (Sec) (ford cup 6 at 25 ° C)	-----	-----
Touch Drying (hr)	-----	-----
Complete Hardness Time (hr)	-----	-----
Dry Film State (Without Pinhole,....)	-----	-----
Paint State in container	-----	-----
Require Time for Testes (hr)	48	48
Adhesion	GT0	GT0
Curing Time (day)	---	---
Require Time for Washing Test	-----	-----
Impact (32 Inlb)	-----	-----
Shelf life (Year)	1	1
POT – LIFE	-----	-----

APPLICATION DATA SHEET

Surfaces	Metal
Preparation	Degrease
APPLICATION METHOD	
Mix the paste with a bar slowly & apply on the clean surfaces.	
R&D UNIT	