



### Technical Data Sheet

BATCH No	-----
PRODUCTION DATE	July 2023

PRODUCT TYPE : Automotive Air Filter Foam
PRODUCT CODE : 625

#### SPECIAL TEST

TEST	St.	RE.
Mandrel 180 °	-----	-----
Humidity Resistance	-----	-----
Washing Resistance(Period)	-----	-----
Cupping Test (mm)	-----	-----
Cold water Resistance ( hr)	-----	-----

#### GENERAL TEST

TEST	St.	RE.
Shade	Orange	Orange
VISCOSIT Fordcup8 (Sec )	40-45	42
VISCOSIT (Ku)	120-125	122
FINENESS ( μ )	≤20	20
Specific Gravity (gr/cm <sup>3</sup> )	1.6 ± 0.1	1.7
Hiding Power (M <sup>2</sup> /Lit)	-----	-----
D.F. Thickness ( mm )	≤5	5
Percent of Thinner (W%)	-----	-----
Application Viscosity (Sec) (ford cup 6 at 25 ° C )	-----	-----
Touch Drying ( hr)	-----	-----
Complete Hardness Time ( hr)	-----	-----
Dry Film State (Without Pinhole,....)	-----	-----
Paint State in container	-----	-----
Require Time for Testes ( hr)	48	48
Adhesion	-----	-----
Curing Time (min)	10	10
Curing Temperature (° C)	170	170
Impact ( 32 Inlb)	-----	-----
Shelf life ( Year)	1	1
POT – LIFE	-----	-----

#### APPLICATION DATA SHEET

Surfaces	Metal
Preparation	Degrease
APPLICATION METHOD	
Mix the paste with a bar slowly & apply on the clean surfaces.	
R&D UNIT	